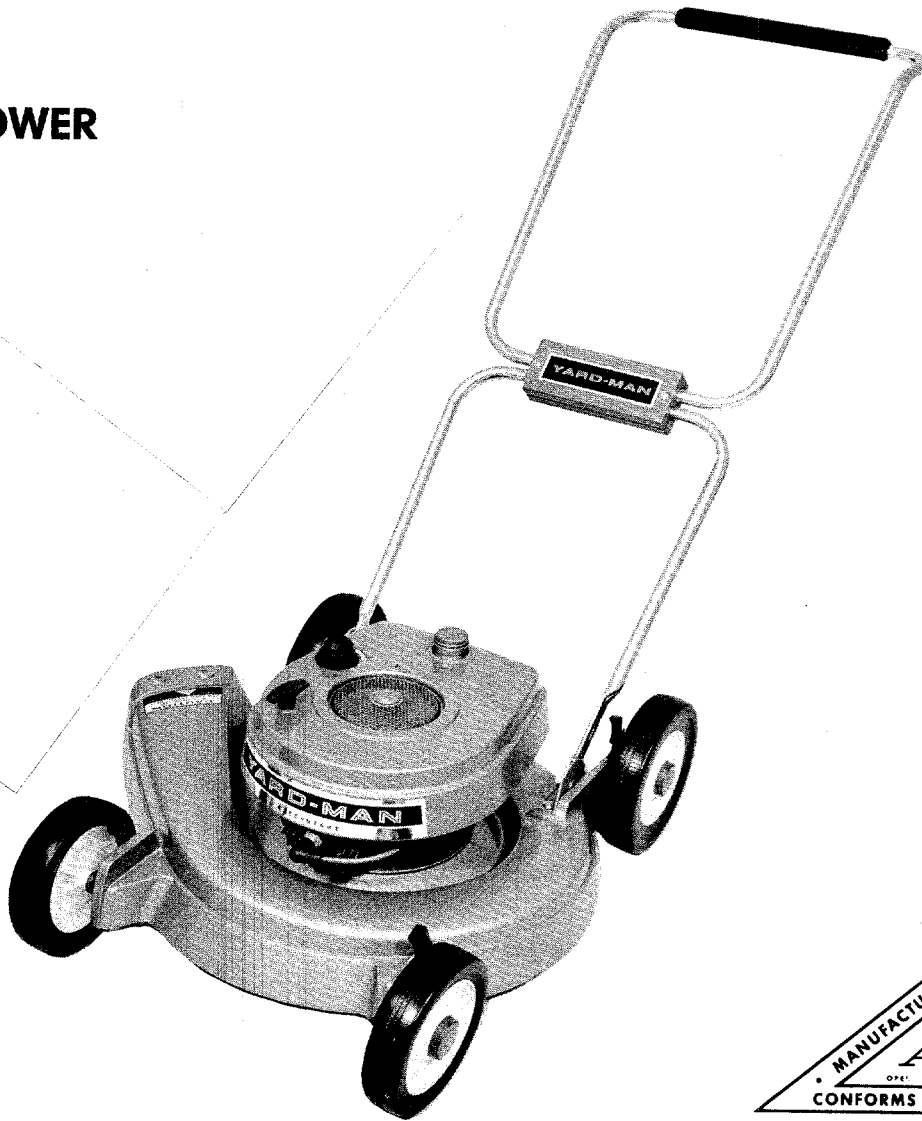


OWNERS OPERATING MANUAL

and PARTS LIST

MODEL 2270-0

**20 INCH
ROTARY MOWER**



0611-496-A

PRINTED IN U.S.A.

YARD-MAN INC

JACKSON, MICHIGAN

BUILDERS OF THE ORIGINAL SILENT YARD-MAN LAWN MOWER

RULES FOR SAFE OPERATION

Your rotary is a precision piece of power equipment, engineering skill and experience have been combined to provide the ultimate in safety and efficiency. However, as with any type of power equipment, carelessness or error on the part of the operator can result in injury. Therefore, exercise extreme caution at all times.

1. **KNOW YOUR MACHINE** Read the Owner's Manual carefully - learn how to operate your mower properly.
2. **MAKE SURE THE LAWN IS CLEAR** of sticks, stones, wire and other hazardous items from lawn before mowing. Such items are dangerous to both the mower and individuals in the vicinity of the mower.
3. **ADD FUEL** before starting engine - - - never when engine is hot or running.
4. **ALWAYS STOP ENGINE** and disconnect sparkplug wire before attempting any repairs or adjustments.
5. **START THE ENGINE CAREFULLY** Always stand at side opposite discharge chute. **NEVER** place hands or feet under mower or near discharge chute while engine is running.
6. **DO NOT TILT MOWER** at extreme angle while engine is running. Cut grass on hills and banks sideways.
7. **STOP THE ENGINE** when not cutting grass.
8. **DO NOT ALLOW MINORS** to operate mower unless thoroughly instructed and properly supervised.
9. **KEEP CHILDREN AND PETS AWAY** from area at all times during mowing operation.
10. **DISENGAGE ALL BLADE AND DRIVE CLUTCHES** before starting units so equipped. Do not attempt to start engine while mower is resting in high grass.

LAWN CARE:

1. It is not advisable to cut off more than 1/3 of the total length of the grass at any one mowing.
2. When mowing thick, lush wet grass, start at outside of lawn and mow in counter-clockwise direction to prevent mower from recutting clippings from previous rounds.
3. When mowing thin or dry grass, start at outside of lawn and mow in clockwise direction to progressively discharge clippings to center of lawn where they can easily be removed.
4. Recommended normal cutting heights for different types of grass:

1½ to 2½ — Med. to Med. High	Marion blue grass
1½ to 2½ — Med. to Med. High	Kentucky blue grass
1 to 2 — Med. - Low to Med.	Fescues
1 to 2 — Med. - Low to Med.	Rye grass
1 to 1½ — Low to Med. Low.	Bermuda
1 to 1½ — Low to Med. Low.	Zoysia
1 to 2 — Med. - Low to Med.	Bent grass

SUGGESTIONS FOR MORE EFFICIENT, AND MAINTENANCE-FREE OPERATION

GENERAL MOWING:

1. Always keep mower blade "Knife" sharp and balanced for maximum cutting efficiency.
2. Always start engine with mower on level surface where blade will not drag on tall grass or other obstructions. After starting, let engine warm up several minutes at slow speed before starting to mow.
3. When mowing under normal conditions, run mower at $\frac{1}{2}$ to $\frac{3}{4}$ throttle for best results.
4. When cutting tall heavy growth, or on rough ground, place mower in highest cut position and gradually reduce to desired cutting height over course of two or three mowings.

USING GRASS CATCHER:

1. When using grass catcher, operate mower engine at $\frac{3}{4}$ to full throttle.
2. In heavy dense turf, set cutting height in medium to high position.
3. Allow wet grass to dry before attempting to mow with grass catcher attached.
4. Empty catcher bag thoroughly before storage.

MAINTENANCE

Your mower like all machines with moving parts must receive care and maintenance. The following tips, if used, will contribute many trouble-free hours to your mower.

1. Keep mower clean, especially the engine well and underside of mower housing.
2. Check all nuts, bolts and screws occasionally to be sure mower is in good operating condition.
3. Should excessive vibration develop, check your blade and crankshaft immediately. Do not operate mower with an unbalanced blade, a damaged blade or a damaged crankshaft.
4. The wheel bearings are pre-lubricated at the factory and should require no further attention until mower is serviced. However, it is advisable to remove the wheels and apply a small amount of light oil to each axle, at least once a season.
5. If you are going to store your mower for any length of time (30 days or longer) it is important that the following steps be taken:
 - a. Drain the gas tank and carburetor. Allow the engine to run out of gas, gasoline left in the engine will leave gum deposits in the carburetor and gas tank.
 - b. Clean engine of all foreign matter.
 - c. Lubricate cylinder by removing the spark plug and pouring one ounce of clean lubricating oil through the spark plug hole into the cylinder, Crank engine slowly to spread oil and replace spark plug.
6. Just as your automobile needs professional mechanical maintenance from time to time, so does your air cooled engine. A yearly tune-up and check by a qualified service center is recommended to avoid breakdowns and unnecessary delays during the cutting season.



PREPARING YOUR YARD-MAN MOWER FOR USE

SET UP

Your Yard-Man mower is shipped in one carton completely assembled with the handle assembly in the shipping or storage position. To remove your mower from the carton, slit the end of the carton and roll the mower out. DO NOT attempt to lift the unit by the engine shroud.

To place the handle in operating position, lift the handle assembly until lower handle is in the operating position as shown. The upper handle can now be adjusted to the most comfortable position for mowing. After this position has been selected, tighten the two adjusting nuts on the back of the handle cover. **IMPORTANT—Use a wrench only—DO NOT use pliers.**

GRASS CATCHER

To assemble—place rear support rod into tubes provided on the front frame assembly. Then insert frame assembly into the bag through the zipper opening. Making sure the elastic in the mouth of the bag sets properly in the groove in the frame assembly. Attach to the mower by placing it over the discharge chute with the pins on the underside of the catcher opening locating into the holes in the mower discharge chute.

FUEL—OIL MIXTURE

Mix in a clean container, 1/2 pint of SAE 30 outboard or 2-cycle oil per gallon of regular gasoline. **DO NOT** use multi-viscosity (10W-30) oils. **WARRANTY VOID IF MULTI-VISCOSITY OILS ARE USED.** For complete engine information, read the instruction booklet supplied by the engine manufacturer before starting or operating your mower.

TO START ENGINE

1. Fill the fuel tank with proper mixture of fuel.
2. Move throttle control to "START" position.
3. Prime the engine—for a new engine or one that has been in storage or unused for an extended period of time, push the prime button "ten times." For an engine which has been operated recently—push the prime button "two times." In both instances this will force an adequate supply of fuel into the carburetor.
4. While standing at the left side of the mower, opposite the discharge chute, pull the starter rope with a quick full stroke once, move throttle to fast position and pull starter rope again.
5. If the engine fails to start, after a few pulls on the starter rope, it may be necessary to prime the engine again. In such instances push the button only "two times" and repeat starting procedure outlined above.
6. After the engine starts, allow it to warm up before attempting to mow.

TO ADJUST HEIGHT OF CUT

The cutting height of your mower can easily be adjusted from low to high cut. Place your hand on the outside of the wheel, spring the adjusting lever, with your thumb, outward until the locating trunnion on the lever is free from the housing. Move the wheel and lever to the height of cut desired. Release the lever, allowing the trunnion to drop into the proper locating hole.

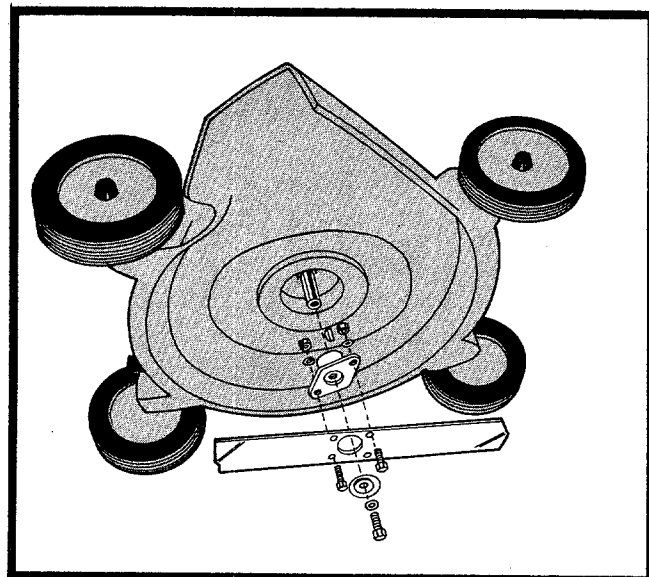
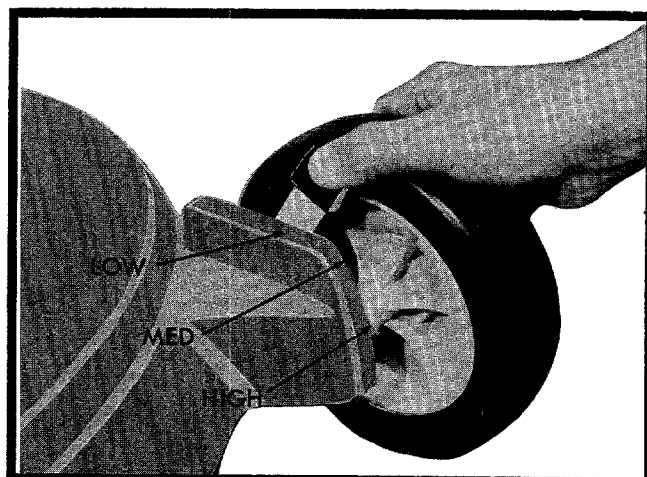
CAUTION: Do not make adjustments with the engine running.

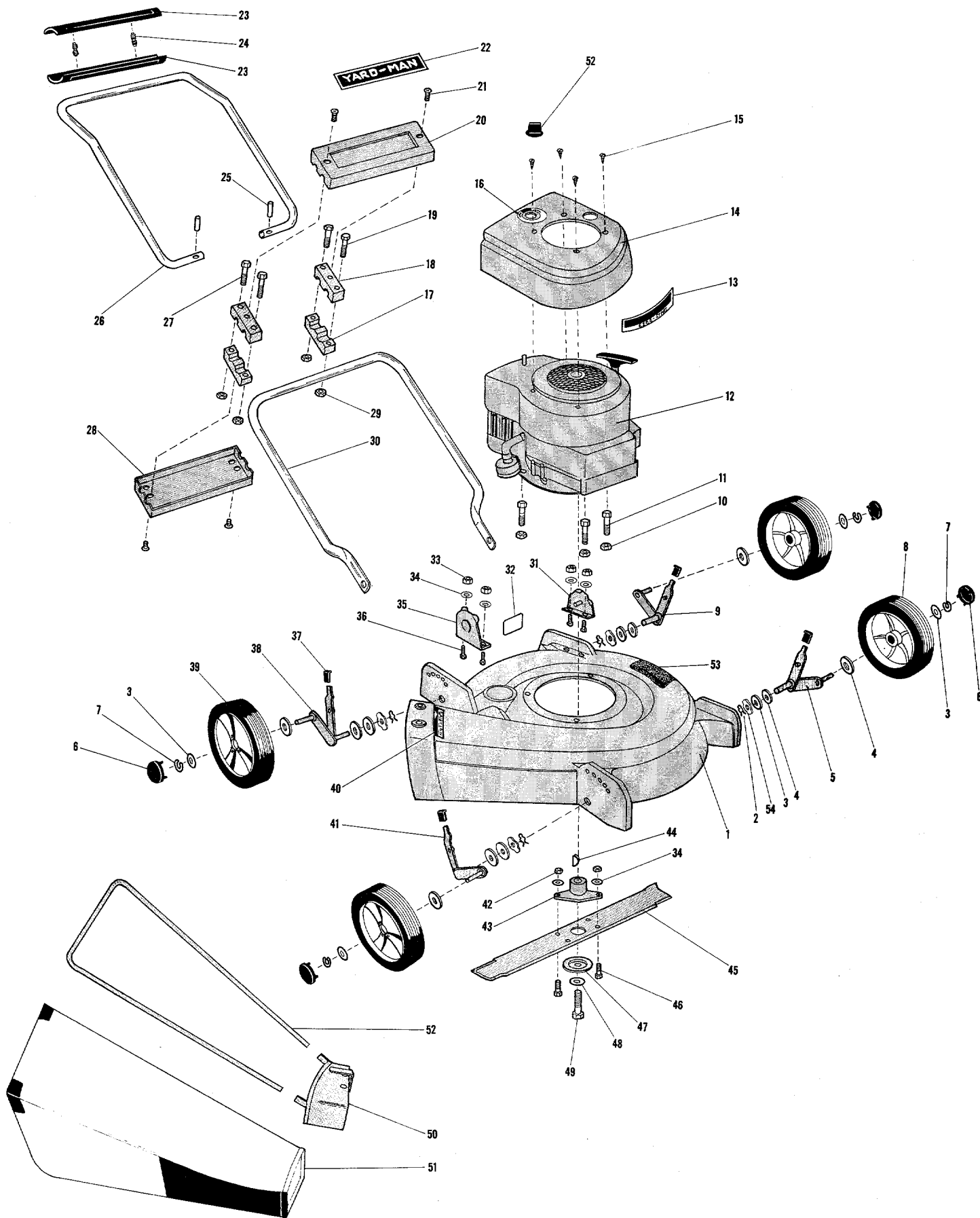
TO REPLACE BLADE

1. Be sure engine is stopped, disconnect spark plug wire and secure at least 1" away from spark plug.
2. Tip mower on the side and remove the blade and adaptor from engine crank.
3. Remove the blade from the adaptor and replace with a new blade. Reassemble to engine.
4. Resharpening of an old blade should only be attempted by a qualified service center. This way proper blade balance will be maintained.

TO USE WASH OUT PORT

After mowing, place hose end (without nozzle) into opening as shown. Using moderate water pressure, run engine at full throttle speed for about two minutes. This flushes out accumulations of grass clippings from underneath mower housing. **DO NOT** wash the top. It may be necessary to tilt the mower back on the rear wheels after washing to drain any water which may have accumulated on the top of the housing.





PARTS LIST

MODEL 2270-0

Your Mower is right hand (R.H.) or left hand (L.H.) as you Mow.

REF. NO.	PART NO.	NAME OF PART	REF. NO.	PART NO.	NAME OF PART
1	6601-121-17	Blade Housing	27	1509-50	*Bolt (5/16-18 x 1 1/4 Hex Hd.)
2	1547-37	Hairpin	28	3622-95-17	Cover—Rear
3	1540-90	*Washer (1/2 x 1.00 x .030)	29	1538-25	*Nut—Hex (5/16-18 Lock)
4	1540-90	*Washer (1/2 x 1.00 x .030)	30	3712-69-01	Handle—Lower
5	2123-31-17	Ass'y—Front Axle L.H.	31	2132-87-17	Ass'y—Bracket & Pin (L.H.)
6	2674-39-40	Hub Cap	32	1605-390	Name Plate
7	1650-1	Retaining Ring	33	1538-19	*Nut (1/4-20 Hex Lock)
8	2108-124-41	Ass'y—Wheel & Tire (7 x 1.75)	34	1018	*Washer—Lock (1/4 Split)
9	2123-33-17	Ass'y—Rear Axle (L.H.)	35	2132-86-17	Ass'y—Bracket & Pin (R.H.)
10	1538-6	*Nut—Lock (5/16-18 Hex)	36	1529-30	*Bolt (1/4-20 x 1/2 Carriage)
11	1509-17	*Bolt (5/16-18 x 1 1/4 Hex Hd.)	37	2643-43	Knob—Adjust Lever
12		Ass'y—Engine—Tecumseh Model AV520 Type 638-73	38	2123-32-17	Ass'y—Rear Axle (R.H.)
13	2616-294	Label—Engine Shroud	39	2108-125-41	Ass'y—Wheel & Tire Rear (8 x 1.75)
14	4699-66-17	Shroud—Engine	40	1616-299	Label—Caution
15	1507-9	Screw—Shroud Retaining	41	2123-30-17	Ass'y—Front Axle (R.H.)
16	1616-296	Label—Dial Control	42	1538-8	*Nut (1/4-20 Hex Hd. Lock)
17	2609-317	Bracket—Handle Rear	43	1143-5-17	Ass'y—Blade Adapter
18	2609-316	Bracket—Handle Front	44	1646-8	Key (#6 Woodruff)
19	1509-41	*Bolt (5/16-18 x 1 1/4 Hex Hd.)	45	3604-39-17	Blade—Grass
20	3622-92-17	Cover—Front	46	1509-34	*Bolt (1/4-20 x 3/4 Hex. Hd.)
21	1117	Screw (10-32 x 3/8 Phillips Hd.)	47	1543-39	Washer—Special
22	1616-298	Label—Handle Cover	48	1542-8	*Lockwasher (3/8 Split)
23	2710-40	Grip—Handle	49	1509-101	*Bolt (3/8-24 x 1 1/8 Hex Hd. Lock)
24	1547-35	Pin—Special	50	3168-38-17	Ass'y Front Frame
25	1548-5	Roll Pin	51	4670-12	Bag—Grass Catcher
26	3712-70-01	Handle—Upper	52	4753-5	Rod Support
			53	2662-21	Pad Foot
			54	1552-2	Washer—Wave

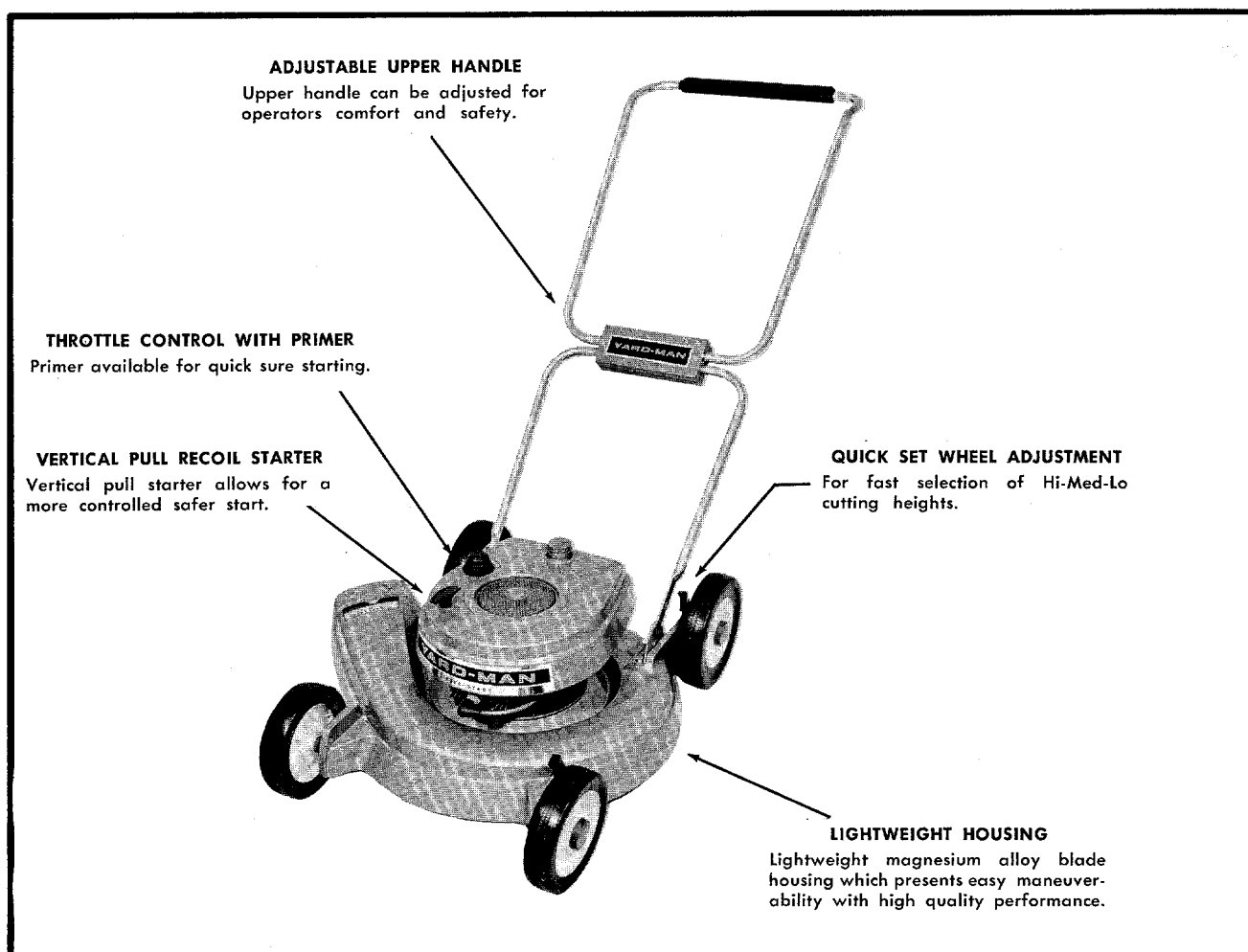
For Illustration See Page 6.

*Standard Hardware Item, May Be Purchased Locally.

When you own this - - **YARD-MAN**

20" ROTARY MOWER

you enjoy these outstanding features



WARRANTY

This YARD-MAN unit is guaranteed for one year from date of purchase (90 days when used commercially) against defects in workmanship or material under normal use and service.

We agree to repair or replace without charge to the purchaser, including labor, any part proven to be defective within the warranty period, except the Engine which is the responsibility of the Engine manufacturer.

Parts for this YARD-MAN unit will be available for at least ten years from the date of purchase. This warranty will not apply to a unit which has been subjected to—misuse, negligence, an accident, or to a unit which has been altered in any way.

YARD-MAN INC

JACKSON, MICHIGAN